



Made in the USA

Dressing Sticks

Engineered High Performance Dressing Sticks

Dressing sticks are made using Aluminum Oxide or Silicon Carbide abrasive with our vitrified bond engineered for dressing and cleaning superabrasive wheels.

Most popular grits shown below, finer grits up to 1200.

Custom sizes and specifications available.

White Aluminum Oxide

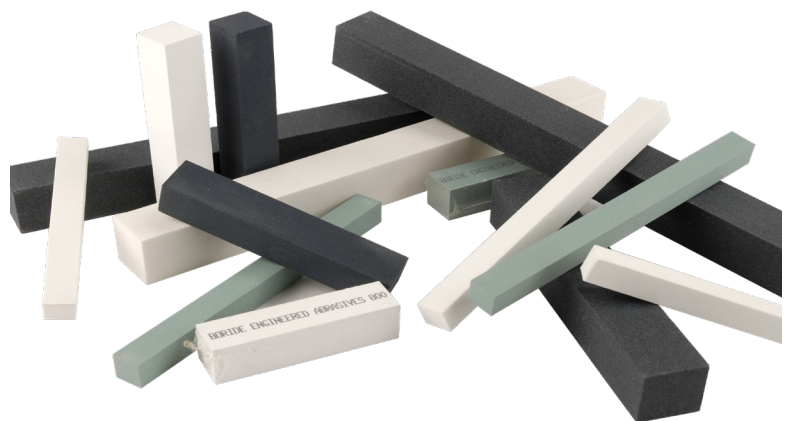
Size	Grit	Soft Spec - Item#	Medium Spec - Item#
3/8 x 3/4 x 4	150	040210	--
1/2 x 1/2 x 4	150	040211	--
1/2 x 1/2 x 4	220	040212	--
1/2 x 1/2 x 6	150	--	040264
1/2 x 1/2 x 6	220	040215	040265
3/4 x 3/4 x 4	80	040216	--
3/4 x 3/4 x 4	150	040218	040268
3/4 x 3/4 x 4	220	040219	040269
3/4 x 3/4 x 4	320	040220	--
3/4 x 3/4 x 8	150	040221	040271
3/4 x 3/4 x 8	220	--	040272
1 x 1 x 6	150	040224	--
1 x 1 x 6	220	040225	040275
1 x 1 x 6	320	040226	040276
1 x 1 x 8	120	040227	040277
1 x 1 x 8	150	040228	040278
1 x 1 x 8	220	040229	040279
1 x 1 x 8	320	040230	040280

Silicon Carbide

Size	Grit	Soft Spec - Item#	Medium Spec - Item#
1/2 x 1/2 x 6	100	--	040290
1/2 x 1/2 x 6	220	040242	040292
1 x 1 x 6	80	040246	040296
1 x 1 x 6	120	040247	--
1 x 1 x 6	150	--	040298
1 x 1 x 6	220	--	040299

Sold in Pack Quantities According to Size:

Size	Pack Qty	Size	Pack Qty
3/8 x 3/4 x 4	25	3/4 x 3/4 x 6	10
1/2 x 1/2 x 4	25	3/4 x 3/4 x 8	10
1/2 x 1/2 x 6	25	1 x 1 x 6	8
3/4 x 3/4 x 4	25	1 x 1 x 8	8

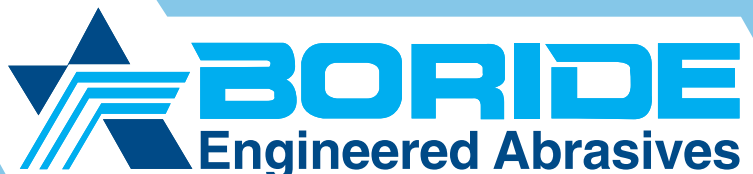


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General Information on Dressing Sticks

Dressing Stick "Formula"

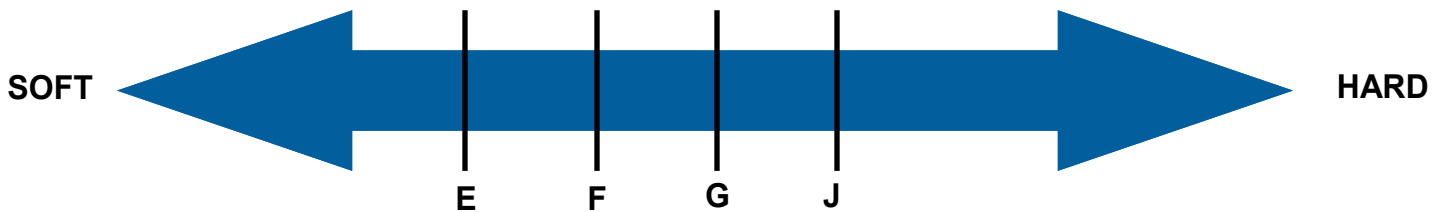


Types of Material
 1A: Brown Aluminum Oxide
 2A: White Aluminum Oxide
 8A: Pink Aluminum Oxide
 2C: Black Silicon Carbide
 3C: Green Silicon Carbide

Available Grits
 80, 100, 120
 150, 180, 220

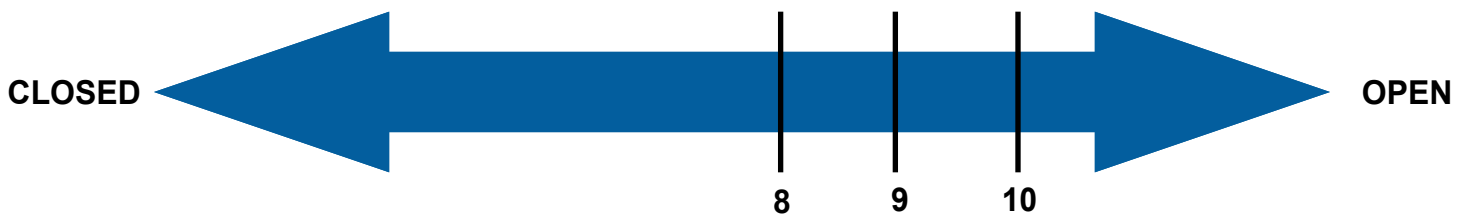
Bond Hardness

Hardness is controlled by the type of bond and the ratio of bond to grain.



Structure

Concentration of grain for a specific area determines structure.



Rule of Thumb...

Match the stick to type of diamond wheel being conditioned / dressed (i.e. grit & type).
 Sticks are designed to be used wet with water or coolant.

What stick to use?

Wheel Type	Vitrified Diamond	Resin Bond, Diamond, & CBN	Metal Bond Diamond	Glass Pencil Edging, Metal Bond
Stick	Aluminum Oxide or Silicon Carbide	Aluminum Oxide or Silicon Carbide	Aluminum Oxide or Silicon Carbide	Aluminum Oxide