

Please complete the following to request a new wheel, provide feedback on a sample wheel that is undergoing testing, or report an issue with a standard product.

| | | |
|---|---|---|
| Customer | | |
| Date | | |
| Operator | | |
| Information about Wheel being evaluated | Item Number | |
| | Job or Lot Number | |
| | Wheel Size / Spec | |
| | Diamond Mesh Size | |
| | Diamond Concentration | |
| | Diamond Depth | |
| | Profile Type | |
| Machine Information | Machine Type | |
| | Grinding Speed | |
| | Spindle Speed | |
| | Cutting/Grinding Pressure | |
| | Dwell Time | |
| Glass Specifications | Type | <input type="checkbox"/> Tempered <input type="checkbox"/> Laminate |
| | Thickness | |
| | Amount of Glass Being Removed Per Side | |
| Glass Edge Quality Required | #1 , #2 or Other | |
| | Chip Size | |
| | Frequency of Chips | |
| Machine Coolant | Present? | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| | If Yes, % of Coolant | |
| Dressing Information | Dressed every | _____ Pieces of Glass or _____ Meters Ground |
| | Type of Dressing Stick | |
| | Amount of Stick used per dressing cycle | |
| What prompts the operator to change the wheel? | | <input type="checkbox"/> When specified # of pieces are ground <input type="checkbox"/> When Specified # of meters are ground <input type="checkbox"/> When edge quality deteriorates |
| New Wheel Changeover Speed. How long before a new wheel is up to production grinding speed? | | _____ Pieces of Glass or _____ Meters Ground |
| Comments or Suggestions | | |



Wheel Approved by Customer?

Yes

No