

DRESSING STICKS
FOR GRINDING WHEELS

Keep your wheels sharp and your grinding efficient using BORIDE High Performance Dressing Sticks!



### **VALUE, FEATURES & BENEFITS**

BORIDE has optimized the bond, structure and grain in our dressing sticks to produce a free-cutting, load resistant stick which results in rapid removal of grinding debris and glazing (dulling) of the wheel abrasive grain and efficient grinding operations.

Your wheel's bond integrity and abrasive will be protected by lower heat generation during dressing as well as reduced force requirements to dress effectively. Choose BORIDE to support you in keeping your operations in top form.

# PREMIUM MATERIALS

Premium Aluminum Oxide and Silicon Carbide Grain is used to ensure consistent stick quality while delivering effective dressing results.

# COMPREHENSIVE OFFERING

Versatile grit options with fine grit technology (up to 1200) available for precision applications plus a wide range of size and shape options including rounds.

# CUSTOMIZED SOLUTIONS

Customized solutions available for variations in size, grit, bond, inkjet marking, etc. engineered to meet your unique dressing applications.

### THE BORIDE DIFFERENCE

Ensure peak performance from your grinding wheels and achieve consistent results with BORIDE Dressing Sticks. Regular use of our dressing sticks ensures consistent wheel performance and prolongs the grinding wheel's lifespan, maximizes productivity, and assures process and product quality levels. Your wheel & tool investments are too high not to dress them properly. Trust BORIDE for guaranteed quality & reliability!

### WHY CHOOSE US

- Reliable, predictable performance paired with accurate, on-time deliveries you can count on.
- BORIDE stocking program ensures we have the product when you need it, no preplanning required.
- Favorable pricing compared to large industrial distribution outlets.



## **MAXIMIZE YOUR WHEEL INVESTMENT**

Dressing sticks are produced using Aluminum Oxide or Silicon Carbide abrasive with a vitrified bond engineered for dressing and cleaning superabrasive grinding wheels. Following is our standard offering meeting the needs of most applications. For unique dressing applications, we encourage you to consult our technical team to discuss customized solutions for variations in size, shape, grit, bond, inkjet marking, etc.



The BORIDE Stocking Program ensures we have the product when you need it! Items listed below are in stock and available for same or next day shipment.

#### WHITE ALUMINUM OXIDE

SOFT SPEC: F9 BOND HARDNESS AND STRUCTURE
WEDIUM SPEC: G9 BOND HARDNESS AND STRUCTURE

MEDIUM SPEC: G9 BOND HARDNESS AND STRUCTURE						
SIZE	GRIT	SOFT ITEM #	MEDIUM ITEM #			
3/8 x 3/4 x 4	150	040210X				
1/2 x 1/2 x 4	150	040211X				
1/2 x 1/2 x 4	220	040212X				
1/2 x 1/2 x 6	150		040264X			
1/2 x 1/2 x 6	220	040215X	040265X			
3/4 x 3/4 x 4	80	040216X				
3/4 x 3/4 x 4	150	040218X	040268X			
3/4 x 3/4 x 4	220	040219X	040269X			
3/4 x 3/4 x 4	320	040220X				
3/4 x 3/4 x 8	150	040221X	040271X			
3/4 x 3/4 x 8	220		040272X			
1 x 1 x 6	150	040224X				
1 x 1 x 6	220	040225X	040275X			
1 x 1 x 6	320	040226X	040276X			
1 x 1 x 8	120	040227X	040277X			
1 x 1 x 8	150	040228X	040278X			
1 x 1 x 8	220	040229X	040279X			
1 x 1 x 8	320	040230X	040280X			

#### **SILICON CARBIDE**

SOFT SPEC: D10 BOND HARDNESS AND STRUCTURE MEDIUM SPEC: K10 BOND HARDNESS AND STRUCTURE

SIZE	GRIT	SOFT ITEM #	MEDIUM ITEM #
1/2 x 1/2 x 6	100		040290X
1/2 x 1/2 x 6	220	040242X	040292X
1 x 1 x 6	80	040246X	040296X
1 x 1 x 6	120	040247X	
1 x 1 x 6	150	040298X	
1 x 1 x 6	220		040299X

PACK QTY'S ACCORDING TO SIZE							
SIZE	PACK QTY	SIZE	PACK QTY				
3/8 x 3/4 x 4	25	3/4 x 3/4 x 6	10				
1/2 x 1/2x 4	25	3/4 x 3/4 x 8	10				
1/2 x 1/2 x 6	25	1 x 1 x 6	8				
3/4 x 3/4 x 4	25	1 x 1 x 8	8				

STANDARD DRESSING STICKS COME UNMARKED & BULK PACKAGED. FOR CUSTOM SIZES, SHAPES, GRITS, INKJET MARKING, PACKAGING, ETC., CONSULT FACTORY.

Easy online ordering available at BorideAbrasives.com!

